

Date: Tuesday, 1/3/2006 4:20:37 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEB
Job Number	: 25382		
Estimate Number	: 10482		
P.O. Number	: N/A	Part Number	: D2923
This Issue	: 1/3/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2923 REV.A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 24771	Drawing Revision	: A
		Material	: N/A
		Due Date	: 1/25/2006
Written By	: <u>SEE COMMENT BELOW</u>	Qty:	4 Um: Each
Checked & Approved By	: <u>SEE COMMENT BELOW</u>		
Comment	: Est. B 02.07.26 Updated Location RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D26005108	Extrusion 'I Beam' thin
-----	-----------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

D2600-5-108 Extrusion 'I Beam' thin

Batch: B10433 a.m 06-02-06 (4)

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
-----	----------------	-------------------------



Comment: LANDING GEAR RESOURCE 1

Cut D2600-5 Extrusion to length as per Dwg D2923. a.m 06-02-06 (4)

Deburr ends a.m 06-02-06

3.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
-----	----------------	-------------------------



Comment: LANDING GEAR RESOURCE 1

1- Drill pilot holes in web as per Dwg D2923 using drill jig DT8481 a.m 06-02-06

2- Open holes to finish size as per Dwg D2923. a.m 06-02-06 (4)

3- Deburr a.m 06-02-06

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

BE 06-02-06 (4)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1 a.m 06-02-06 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date: 06/02/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/3/2006 4:20:37 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEB

Job Number: 25382

Part Number: D2923

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BE 06-02-07 (H)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

LG a.m 06-02-07 (H)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUC 06/02/08 (Y)

06/02/08 (H)

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Figure 1 is an elevation view of the bridge deck. It shows a vertical axis with elevations ranging from 0.00 to 101.04. The deck is represented by a horizontal line with 22 points marked along it. The points are labeled with their respective elevations: 0.00, 2.37, 7.37, 12.37, 17.37, 27.35, 29.85, 35.41, 37.91, 45.30, 47.80, 53.03, 60.75, 68.48, 74.43, 85.84, 92.09, 98.34, and 101.04. Two circular callouts labeled "SEE DETAIL A" point to the locations of the 22 places. The dimensions 0.50 and 0.75 are indicated for the spacing of the 22 places.

RELEASED 00.05.11

DESIGN	RF	DRAWN BY	RF	DRAWING NO.	02923	SHEET 1 OF 1	REV. A	SCALE	1:18	DATE	99.10.14	TITLE	WEB	NEW ISSUE	A
--------	----	----------	----	-------------	-------	--------------	--------	-------	------	------	----------	-------	-----	-----------	---

**DART**

